![Ingersoll-Rand Assembly Solutions logo]

Application Services (866) 284-5509

Description:
This is the release of version 1.2.7 for the Insight "PD" Systems. Only customers with bugs addressed or those that require the features below should be upgraded. Insight IC version 1.2.7 is to be used only with MCE version 1.17.

Bug Fixes Addressed:
- Ethernet connection problems are fixed.
- Problem where Reject Buzzer stays ON after tool is jogged is fixed.
- High Torque, Low Torque, and Cycle Complete outputs turning ON when tool is jogged is fixed.
- MCE software loads only MCE #1 fixed.

Known Bugs:
- Parameter sets can not be loaded off of the PCMCIA when upgrading to 1.2.X. See **Restrictions** below.

Restrictions:
When upgrading from 1.1.x versions of IC software, the PCMCIA card or Floppy disk CAN NOT be used to restore parameters. It is necessary to key parameters back into the system manually. (This is not necessary when the parameters are saved on a 1.2.x system.)

To reduce the impact of re-keying parameters into many systems when upgrading a major installation, Application Services will convert parameter sets to version 1.2.7 free-of-charge. Call (866) 284-5509 and have an RGA number assigned to the parameter set. Mail in a PCMCIA card or diskette or e-mail a zip file to the AIC at least one week before the upgrade is to take place. Configurations will be returned on the same media in which they are submitted.

See AS 112403 JM for LeechFTP Setup Instructions
See AS 112503 JM for Software Load Instructions

Ingersoll-Rand   Zimmerman   Johnstone   FTS   Aro